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lines which are likely to remain closed long enough for such changes to occur.

- (4) The minimum design burst pressure must be 2.5 times the operating pressure.
- (b) *Tests.* Each system must be substantiated by proof pressure tests. When proof tested, no part of any system may fail, malfunction, or experience a permanent set. The proof load of each system must be at least 1.5 times the maximum operating pressure of that system.
- (c) Accumulators. A hydraulic accumulator or reservoir may be installed on the engine side of any firewall if—
- (1) It is an integral part of an engine or propeller system, or
- (2) The reservoir is nonpressurized and the total capacity of all such nonpressurized reservoirs is one quart or less.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23–7, 34 FR 13096, Aug. 13, 1969; Amdt. 23–14, 38 FR 31824, Nov. 19, 1973; Amdt. 23–43, 58 FR 18977, Apr. 9, 1993; Amdt. 23–49, 61 FR 5170, Feb. 9, 1996]

§ 23.1437 Accessories for multiengine airplanes.

For multiengine airplanes, enginedriven accessories essential to safe operation must be distributed among two or more engines so that the failure of any one engine will not impair safe operation through the malfunctioning of these accessories.

§ 23.1438 Pressurization and pneumatic systems.

- (a) Pressurization system elements must be burst pressure tested to 2.0 times, and proof pressure tested to 1.5 times, the maximum normal operating pressure.
- (b) Pneumatic system elements must be burst pressure tested to 3.0 times, and proof pressure tested to 1.5 times, the maximum normal operating pressure.
- (c) An analysis, or a combination of analysis and test, may be substituted for any test required by paragraph (a) or (b) of this section if the Administrator finds it equivalent to the required test.

[Amdt. 23-20, 42 FR 36969, July 18, 1977]

§23.1441 Oxygen equipment and supply.

- (a) If certification with supplemental oxygen equipment is requested, or the airplane is approved for operations at or above altitudes where oxygen is required to be used by the operating rules, oxygen equipment must be provided that meets the requirements of this section and §§ 23.1443 through 23.1449. Portable oxygen equipment may be used to meet the requirements of this part if the portable equipment is shown to comply with the applicable requirements, is identified in the airplane type design, and its stowage provisions are found to be in compliance with the requirements of §23.561.
- (b) The oxygen system must be free from hazards in itself, in its method of operation, and its effect upon other components.
- (c) There must be a means to allow the crew to readily determine, during the flight, the quantity of oxygen available in each source of supply.
- (d) Each required flight crewmember must be provided with—
- (1) Demand oxygen equipment if the airplane is to be certificated for operation above 25,000 feet.
- (2) Pressure demand oxygen equipment if the airplane is to be certificated for operation above 40,000 feet.
- (e) There must be a means, readily available to the crew in flight, to turn on and to shut off the oxygen supply at the high pressure source. This shutoff requirement does not apply to chemical oxygen generators.

[Amdt. 23-9, 35 FR 6386, Apr. 21, 1970, as amended by Amdt. 23-43, 58 FR 18978, Apr. 9, 1993]

§ 23.1443 Minimum mass flow of supplemental oxygen.

- (a) If continuous flow oxygen equipment is installed, an applicant must show compliance with the requirements of either paragraphs (a)(1) and (a)(2) or paragraph (a)(3) of this section:
- (1) For each passenger, the minimum mass flow of supplemental oxygen required at various cabin pressure altitudes may not be less than the flow required to maintain, during inspiration and while using the oxygen equipment

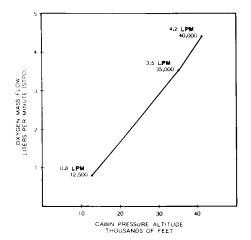
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(including masks) provided, the following mean tracheal oxygen partial pressures:

- (i) At cabin pressure altitudes above 10,000 feet up to and including 18,500 feet, a mean tracheal oxygen partial pressure of 100 mm. Hg when breathing 15 liters per minute, Body Temperature, Pressure, Saturated (BTPS) and with a tidal volume of 700 cc. with a constant time interval between respirations.
- (ii) At cabin pressure altitudes above 18,500 feet up to and including 40,000 feet, a mean tracheal oxygen partial pressure of 83.8 mm. Hg when breathing 30 liters per minute, BTPS, and with a tidal volume of 1,100 cc. with a con-

stant time interval between respirations.

- (2) For each flight crewmember, the minimum mass flow may not be less than the flow required to maintain, during inspiration, a mean tracheal oxygen partial pressure of 149 mm. Hg when breathing 15 liters per minute, BTPS, and with a maximum tidal volume of 700 cc. with a constant time interval between respirations.
- (3) The minimum mass flow of supplemental oxygen supplied for each user must be at a rate not less than that shown in the following figure for each altitude up to and including the maximum operating altitude of the airplane.



- (b) If demand equipment is installed for use by flight crewmembers, the minimum mass flow of supplemental oxygen required for each flight crewmember may not be less than the flow required to maintain, during inspiration, a mean tracheal oxygen partial pressure of 122 mm. Hg up to and including a cabin pressure altitude of 35,000 feet, and 95 percent oxygen between cabin pressure altitudes of 35,000 and 40,000 feet, when breathing 20 liters per minute BTPS. In addition, there must be means to allow the crew to use undiluted oxygen at their discretion.
- (c) If first-aid oxygen equipment is installed, the minimum mass flow of oxygen to each user may not be less than 4 liters per minute, STPD. However, there may be a means to decrease this flow to not less than 2 liters per minute, STPD, at any cabin altitude. The quantity of oxygen required is based upon an average flow rate of 3 liters per minute per person for whom first-aid oxygen is required.
 - (d) As used in this section:
- (1) BTPS means Body Temperature, and Pressure, Saturated (which is, 37 °C, and the ambient pressure to which the body is exposed, minus 47 mm. Hg,

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which is the tracheal pressure displaced by water vapor pressure when the breathed air becomes saturated with water vapor at 37 °C).

(2) STPD means Standard, Temperature, and Pressure, Dry (which is, 0 °C at 760 mm. Hg with no water vapor).

[Doc. No. 26344, 58 FR 18978, Apr. 9, 1993]

§23.1445 Oxygen distribution system.

- (a) Except for flexible lines from oxygen outlets to the dispensing units, or where shown to be otherwise suitable to the installation, nonmetallic tubing must not be used for any oxygen line that is normally pressurized during flight.
- (b) Nonmetallic oxygen distribution lines must not be routed where they may be subjected to elevated temperatures, electrical arcing, and released flammable fluids that might result from any probable failure.

[Doc. No. 26344, 58 FR 18978, Apr. 9, 1993]

§23.1447 Equipment standards for oxygen dispensing units.

If oxygen dispensing units are installed, the following apply:

- (a) There must be an individual dispensing unit for each occupant for whom supplemental oxygen is to be supplied. Each dispensing unit must:
- (1) Provide for effective utilization of the oxygen being delivered to the unit.
- (2) Be capable of being readily placed into position on the face of the user.
- (3) Be equipped with a suitable means to retain the unit in position on the face.
- (4) If radio equipment is installed, the flightcrew oxygen dispensing units must be designed to allow the use of that equipment and to allow communication with any other required crew member while at their assigned duty station.
- (b) If certification for operation up to and including 18,000 feet (MSL) is requested, each oxygen dispensing unit must:
- (1) Cover the nose and mouth of the user; or
- (2) Be a nasal cannula, in which case one oxygen dispensing unit covering both the nose and mouth of the user must be available. In addition, each

nasal cannula or its connecting tubing must have permanently affixed—

- (i) A visible warning against smoking while in use:
- (ii) An illustration of the correct method of donning; and
- (iii) A visible warning against use with nasal obstructions or head colds with resultant nasal congestion.
- (c) If certification for operation above 18,000 feet (MSL) is requested, each oxygen dispensing unit must cover the nose and mouth of the user.
- (d) For a pressurized airplane designed to operate at flight altitudes above 25,000 feet (MSL), the dispensing units must meet the following:
- (1) The dispensing units for passengers must be connected to an oxygen supply terminal and be immediately available to each occupant wherever seated.
- (2) The dispensing units for crewmembers must be automatically presented to each crewmember before the cabin pressure altitude exceeds 15,000 feet, or the units must be of the quickdonning type, connected to an oxygen supply terminal that is immediately available to crewmembers at their station
- (e) If certification for operation above 30,000 feet is requested, the dispensing units for passengers must be automatically presented to each occupant before the cabin pressure altitude exceeds 15,000 feet.
- (f) If an automatic dispensing unit (hose and mask, or other unit) system is installed, the crew must be provided with a manual means to make the dispensing units immediately available in the event of failure of the automatic system.

[Amdt. 23–9, 35 FR 6387, Apr. 21, 1970, as amended by Amdt. 23–20, 42 FR 36969, July 18, 1977; Amdt. 23–30, 49 FR 7340, Feb. 28, 1984; Amdt. 23–43, 58 FR 18978, Apr. 9, 1993; Amdt. 23–49, 61 FR 5170, Feb. 9, 1996]

§ 23.1449 Means for determining use of oxygen.

There must be a means to allow the crew to determine whether oxygen is being delivered to the dispensing equipment

[Amdt. 23–9, 35 FR 6387, Apr. 21, 1970]